



Maintenance Manual

Lucea 50-100

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Subject to technical changes.

The illustrations and technical specifications provided in this manual may, on account of future product developments, differ slightly from the actual product supplied.

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1 Introduction

1.1 Preface

Your hospital has chosen Getinge's innovative medical technology. We thank you for the confidence you have shown in us.

Getinge is one of the world's leading suppliers of medical equipment for operating rooms, hybrid rooms, induction rooms, intensive care units and patient transport. Getinge always puts the needs of healthcare staff and patients first during the development of its products. Getinge provides solutions that respond to the safety, efficiency and economic constraints faced by hospitals.

Building on its experience in surgical lights, ceiling-mounted equipment management systems and multimedia solutions, Getinge focuses on quality and innovation to ensure that its solutions best meet the needs of patients and healthcare staff. Getinge surgical lights are world-renowned for their design and innovative features.

1.2 Other documents relating to this product

- Installation manual (Ref. ARD01744)
- Instructions for use (Ref. ARD01741)
- Decommissioning procedure (Ref. P_0174801)
- Repair manual (Ref. ARD01742)

1.3 Information about this document

1.3.1 Symbols used in this manual

1.3.1.1 Cross-references

References to other pages of the manual are identified by the “»” symbol.

1.3.1.2 Actions and results

Actions to be performed by the user are listed with sequence numbers; the “➤” symbol is used to show the result of an action.

Example:

Prerequisites:

- The sterilisable handle must be compatible with the product.
1. Fit the handle to the mount.
 - A click is heard.
 2. Turn the handle until it locks into place with a second click.

1.3.1.3 Menus and buttons

Menu and button names are shown in **bold**.

Example:

1. Press the **Save** button.
 - The changes are saved and the **Favourites** menu is displayed.

1


Introduction

Changes to the document compared to the previous version

1.3.2 Definitions



1.3.2.1 Hazard levels

The text in safety instructions describes types of risk and how to avoid them. Safety instructions are classified into the following three levels:

Symbol	Hazard level	Meaning
	DANGER!	Indicates a direct and immediate risk that may be fatal or cause very serious injuries potentially leading to death.
	WARNING!	Indicates a potential risk that may cause injuries, health hazards or serious material damage leading to injuries.
	CAUTION!	Indicates a potential risk that may cause material damage.

Tab. 1: Hazard levels of safety instructions

1.3.2.2 Indications

Symbol	Indication type	Meaning
	NOTICE	Additional assistance or useful information not relating to risks of injuries or risks of material damage.
	ENVIRONMENT	Information relating to recycling or to appropriate disposal of waste.

Tab. 2: Types of indication in the document

1.4 Changes to the document compared to the previous version

Not applicable for this version

2 Safety-related information

2.1 Safety instructions

2.1.1 Technician safety



WARNING!

Risk of electric shock

The product on which the technician is to work may still be connected to a power source.

Before performing any maintenance, turn off the device and lock out the electrical supply.



WARNING!

Risk of electric shock

Anyone not trained in installation, maintenance or decommissioning operations is exposed to the risk of injury or electric shock.

Installation, maintenance and decommissioning of the device or components of the device must be performed by a Getinge technician or a Getinge-trained service technician.



WARNING!

Risk of burns

During maintenance operations, certain accessible parts may be hot immediately after use of the device.

Allow the device to cool down before performing any service.



WARNING!

Risk of infection

If no decontamination is carried out on the device before servicing work, there is a risk of infection for anyone handling the device or any of its components.

Make sure that the device is fully decontaminated before any servicing work is conducted.



WARNING!

Risk of infection

A maintenance or cleaning operation may result in contamination of the surgical site.

Do not perform maintenance or cleaning operations when the patient is present.



WARNING!

Risk of injury

Some items (e.g., tools, hardware) may drop during installation or maintenance of the device.

Please limit your presence under the device during installation, maintenance or decommissioning, and use the appropriate safety equipment (e.g. safety hat, safety glasses).

2.1.2 Product integrity



WARNING!

Risk of electric shock or injury

The use of screws or spare parts other than those supplied by the manufacturer may damage the device.

Use only screws and spare parts supplied by the manufacturer.



WARNING!

Risk of infection

Lightweight parts from the device may fall onto the surgical site.

Check that all fastenings, covers, cover plates and bumpers on the device are properly in place.



WARNING!

Risk of burns

Improper storage of batteries after removal may trigger a fire.

The terminals of used batteries must be insulated.

2.1.3 ESD protection

Not applicable to this product.

3 Technical specifications

3.1 Optical specifications

Specifications	LUCEA 50	LUCEA 100	Tolerance
Nominal illumination	60,000 lx	120,000 lx	± 10 %
Diameter d10	22 cm		± 3 cm
Diameter d50/d10	0.55		± 0.05
Illumination depth at 20%	190 cm	105 cm	± 15 %
Illumination depth at 60%	120 cm	55 cm	± 15 %
Colour temperature	4,300 K		± 450 K
Colour rendering index (Ra)	96		± 4
Special colour rendering index (R9)	92		± 10
Irradiance (Ee)	< 250 W/m ²	< 500 W/m ²	–
Radiant energy	3.9 mW/m ² /lx		± 0.4
UV illumination	≤ 0.7 W/m ²		–
FSP system	Yes		–

Tab. 3: Table of LUCEA 50-100 optical data

Specifications	LUCEA 50	LUCEA 100	Tolerance
With one mask	5 %	42 %	±10
With two masks	58 %	49 %	±10
At base of tube	100 %	96 %	±10
With one mask, at base of tube	5 %	38 %	±10
With two masks, at base of tube	58 %	46 %	±10

Tab. 4: LUCEA 50-100 residual illumination



NOTE

These values are measured with the small light field diameter.

3.2 Electrical characteristics

Specifications	Values
Supply voltage	100-240 V AC/50-60 Hz
Power consumption, LUCEA 50 configuration	60 VA
Power consumption, LUCEA 100 configuration	120 VA
Power consumption, DUO L50/100	180 VA
Power consumption, DUO L50	120 VA
Power consumption, DUO L100	240 VA
Power consumption, L50 Mobile configuration, without batteries	60 VA
Power consumption, L100 Mobile configuration, without batteries	120 VA
Power consumption, L50 Mobile configuration, with batteries	145 VA
Power consumption, L100 Mobile configuration, with batteries	247 VA
Supply voltage	24 Vac, 50/60 Hz, 24 Vdc
Power consumption, LUCEA 100 configuration	85 VA
Battery type	Lead gel
Minimum battery lifetime, LUCEA 50 mobile	3 hours
Minimum battery lifetime, LUCEA 100 mobile	8 hours
Charge time for Lucea 50 mobile batteries	3 hours
Charge time for Lucea 100 mobile batteries	15 hours
Fuses	7,5A - 32V

Tab. 5: LUCEA 50-100 electrical specifications

3.3 Mechanical specifications

3.3.1 Light

Specifications	Values
Weight, LUCEA 50 mobile without batteries	11 kg
Weight, LUCEA 100 mobile without batteries	24 kg
Weight, LUCEA 50 mobile with batteries	22 kg
Weight, LUCEA 100 mobile with batteries	63 kg
Length of mains supply cable	2/3 m
Vertical reach of spring arm, LCA 50 Mobile and LCA 50 Mobile B	+60° / -50°
Vertical reach of spring arm, LCA 100 Mobile and LCA 100 Mobile B	+40° / -60°

Tab. 6: Mechanical specifications of mobile lights

3.3.2 Power supply

Not applicable to this product.

3.4 Communication protocol

Not applicable to this product

3.5 Diagrams

Not applicable to this product

3.5.1 Electrical connections: Installation diagram

Ceiling-mounted or wall-mounted power supply without backup

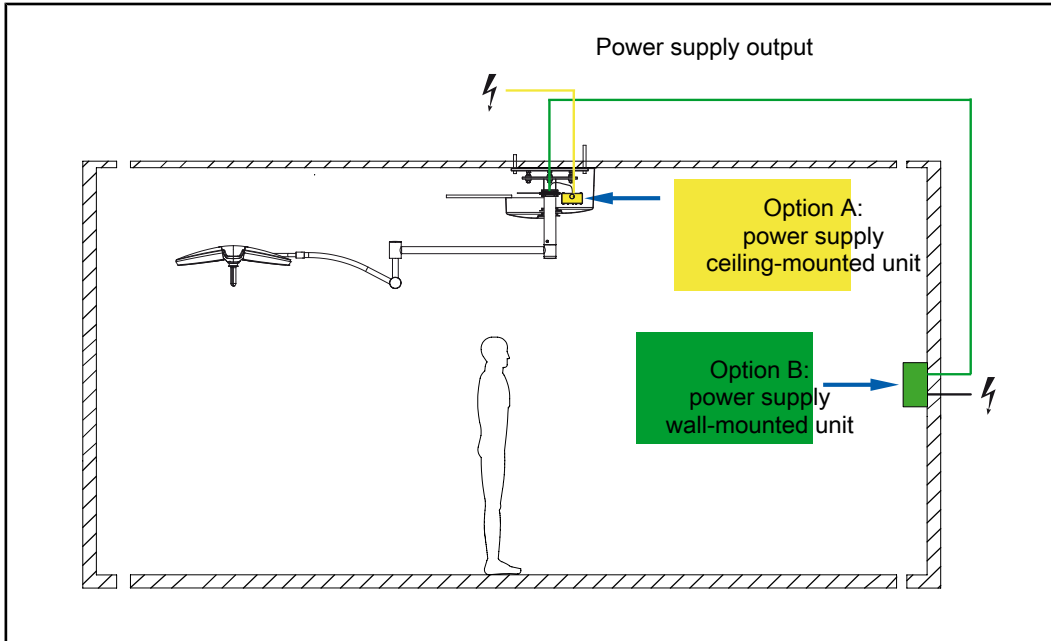


Fig. 1: Power supply without backup

Ceiling-mounted or wall-mounted power supply with customer backup switchover

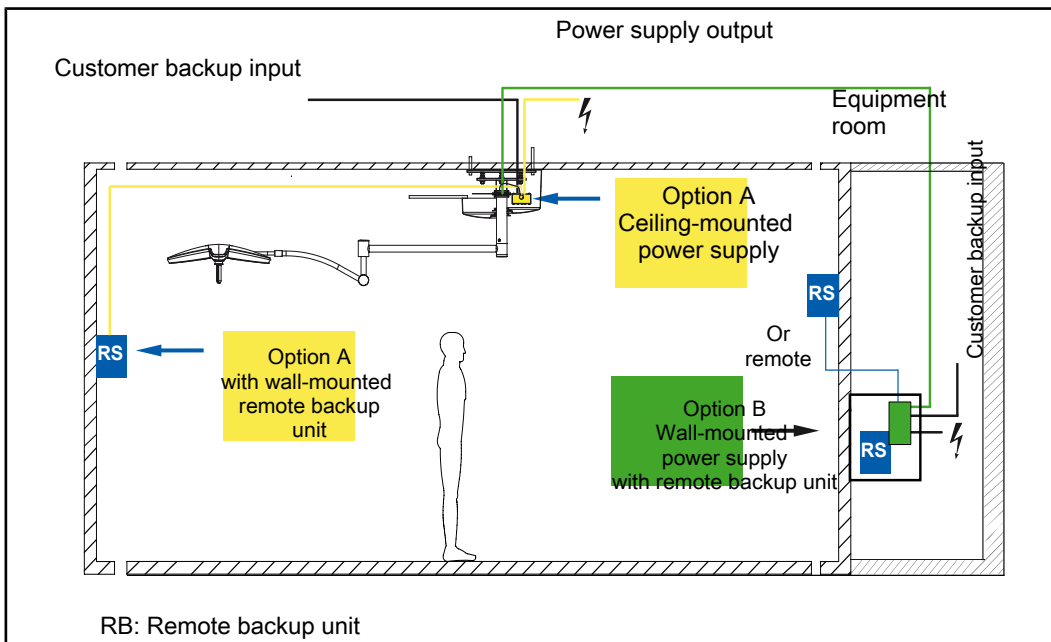


Fig. 2: Power supply with backup

Link between backup switchover and remote backup unit: CAT 5 (maximum length 80 m)

Power supply with Getinge backup

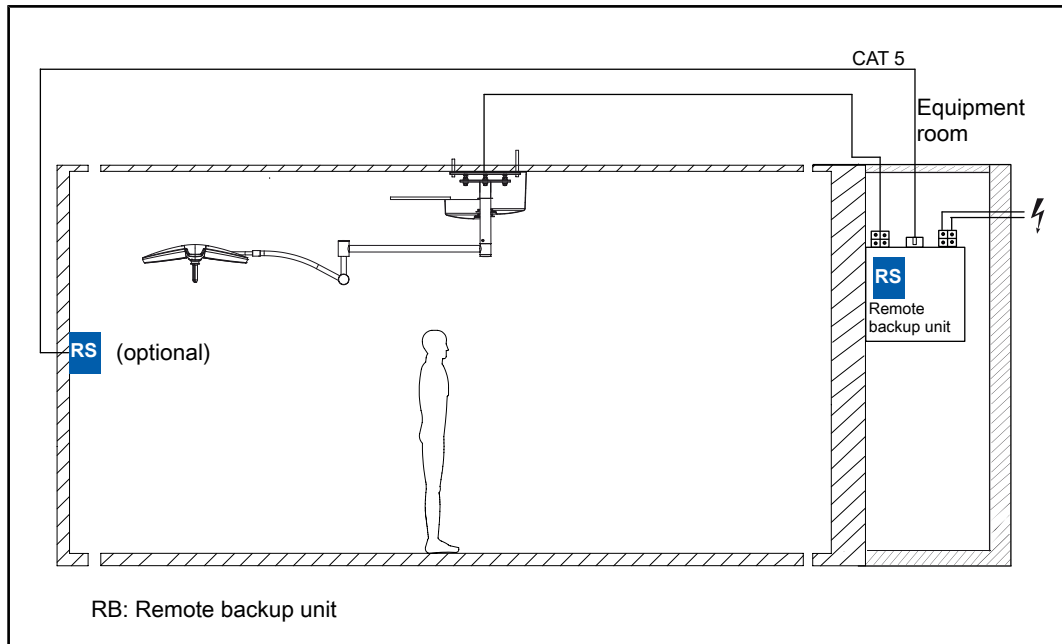


Fig. 3: Power supply with Getinge backup

Link between backup switchover and remote backup unit: CAT 5 (maximum length 80 m)

4 Maintenance and inspection procedures



CAUTION!

Risk of equipment damage

If adjustments are made incorrectly or not at all, the lighthouse or installed equipment may drift.

Make all adjustments (balance, stop and brakes) during installation and then after all maintenance operations.



WARNING!

Risk of injury

If the spring arm is not released before the component is removed, it may spring up abruptly and pose a safety hazard.

Before installing or uninstalling the component, adjust the top limit stop on the spring arm to the horizontal position. Set the spring arm in the horizontal position to remove the component.




NOTICE

After-sales service kits are available on the LinkOne spare parts platform.

The LinkOne platform is accessible on the GetingeOnline portal: getingeonline.com/SIS/external-links

4.1 Tools required for maintenance

Description	Qty	Part number
OPM 039 Photometer	1	5.720.34,999
OPM 059 Multimeter M 54 RMS	1	5 720 59 999
OPM085 Angled, insulated pliers (for regulation board fuse) 	1	6 870 000 11

4.2 Periodic replacements

4.2.1 Periodic replacement cycles

To ensure safety and performance, please follow the recommendations below.

Items	Frequency
All brakes	Every year
Suspension mounting screws (tighten the screws to the recommended tightening torque)	Every six years
Bushing mounting screws (tighten the screws to the recommended tightening torque)	Every six years

Items	Frequency
Spring arm safety snap ring	Every six years
Batteries	Every three years

4.2.2 Replacing the batteries



WARNING!

Risk of electric shock

The product on which the technician is to work may still be connected to a power source.

Before performing any maintenance, turn off the device and lock out the electrical supply.



CAUTION!

Risk of equipment damage

If the cables are inverted during installation or maintenance, a short-circuit may occur when the power is turned on.

Check the polarity of all electrical connections before turning on the power.



WARNING!

Risk of burns

If unsuitable batteries are used, they may explode due to the emission of gases or liquids.

Always use batteries supplied by Getinge during installation and when replacing defective batteries.



WARNING!

Risk of electric shock or injury

The use of screws or spare parts other than those supplied by the manufacturer may damage the device.

Use only screws and spare parts supplied by the manufacturer.



WARNING!

Risk of burns

A metal object falling onto the two poles of the battery simultaneously risks short-circuiting the battery.

Handle the batteries with care to avoid causing a short circuit.

4 Maintenance and inspection procedures

Periodic replacements

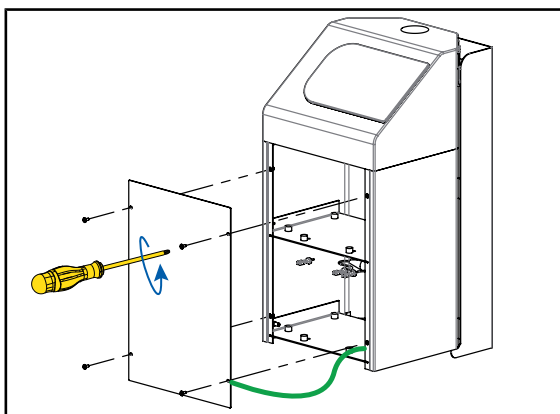


Fig. 4: Opening the battery pack

- Remove power from the backup unit.
- Open the front panel by removing the four screws.

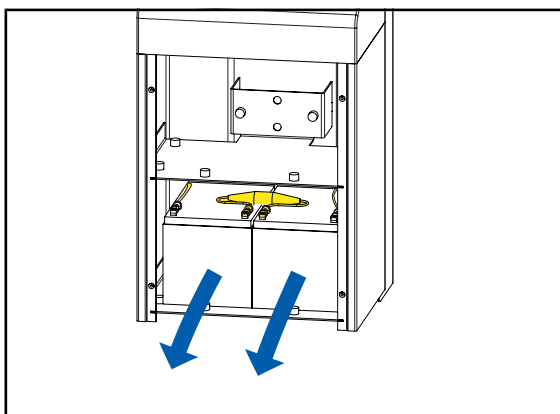


Fig. 5: Removing the batteries

- Disconnect the batteries.
- Remove the batteries from the backup unit.

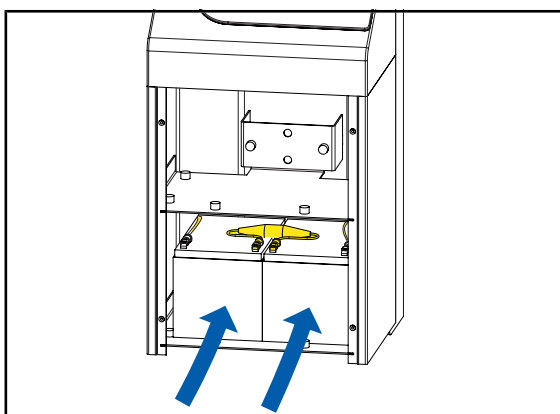
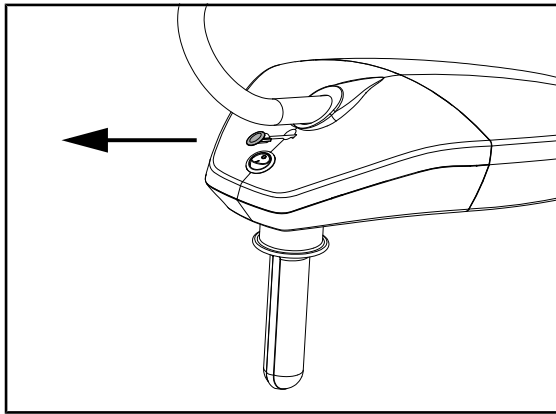


Fig. 6: Replacing the batteries

- Install the batteries inside the unit.
- Connect the cables to the batteries.
- Put the front panel back in place and fasten with the four screws.

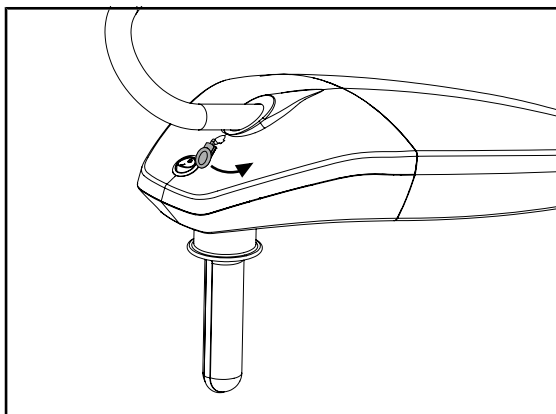
4.3 Adjustments

4.3.1 Adjusting the brake on the lighthead (Lucea 50 example)



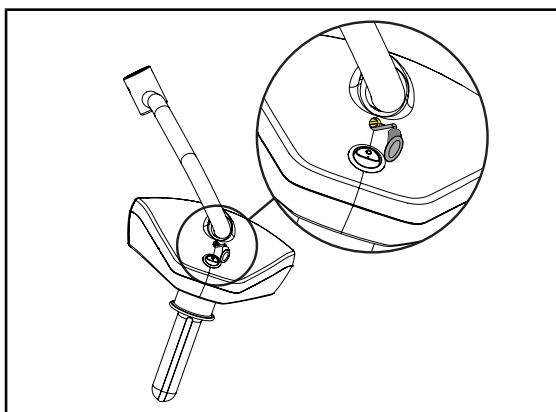
- Pull out the silicone cap.

Fig. 7: Removing the cap



- Place the silicone cap to one side to keep it out of the way.

Fig. 8: Placing the cap out of the way



- Location of the brake screw.

Fig. 9: Locating the brake screw

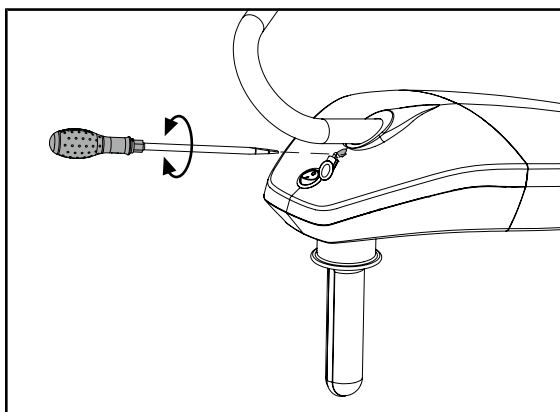


Fig. 10: Insert the brake screw

- Insert the flat-bladed screwdriver.
- Tighten the screw to restrain the fork more firmly or loosen it to allow more movement.

4.3.2 Adjusting the brake on the fork (Lucea 100 example)

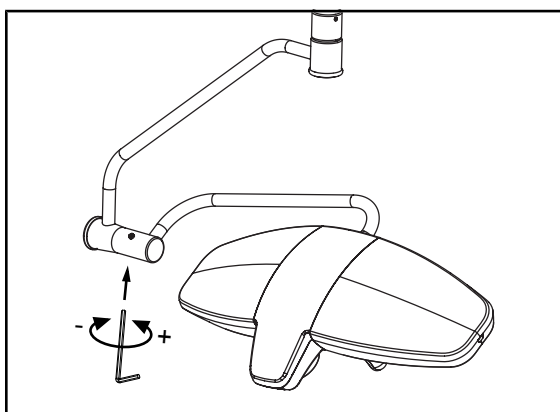


Fig. 11: Adjusting fork brake

- Adjust the brake on the fork using a 2.5-mm Allen key.

4.3.3 Adjusting the mobile spring arm

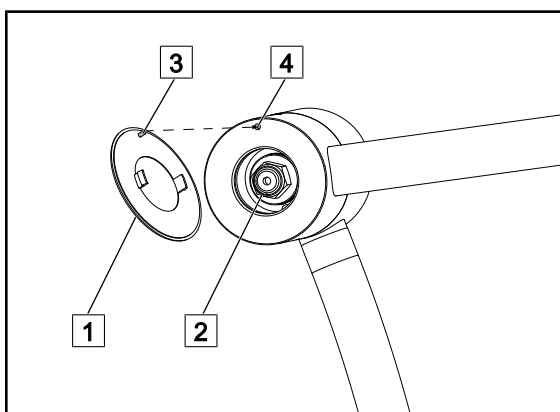
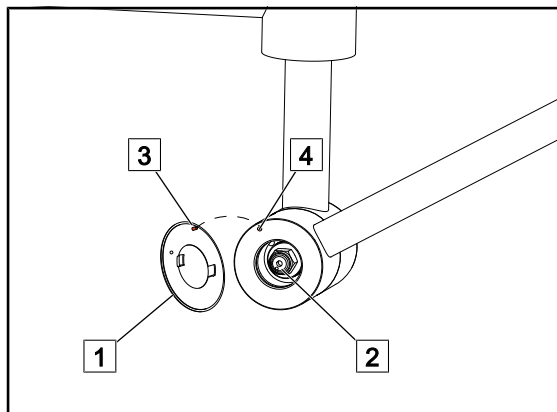


Fig. 12: Adjusting the mobile spring arm

- Take the cap off the spring arm **1**.
- Adjust the adjustment nut **2**:
 - If the spring arm rises by itself, loosen the locknut **2**.
 - If the spring arm lowers by itself, tighten the locknut **2**.
- Place the cap back on the spring arm **1**, ensuring that the pin **3** is aligned with the hole **4**.

4.3.4 Adjusting the spring arm for the ceiling and wall-mounted light, SF version

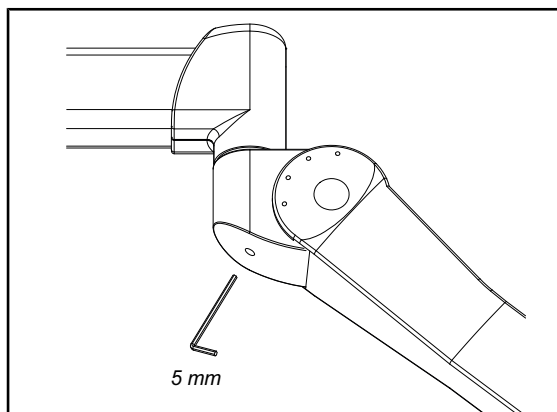


- Take the cap off the spring arm [1].
- Adjust the adjustment nut [2]:
 - If the spring arm rises by itself, loosen the locknut [2].
 - If the spring arm lowers by itself, tighten the locknut [2].
- Place the cap back on the spring arm [1], ensuring that the pin [3] is aligned with the hole [4].

Fig. 13: Adjusting the SF ceiling and wall-mounted spring arm

4.3.5 Adjusting the DF ceiling and wall-mounted spring arm

Adjusting the balance



- Tighten to lessen the force of the spring arm (the lighthouse descends).
- Loosen to increase the force of the arm (the lighthouse rises).

Fig. 14: Balance adjustment

Adjusting the top stop

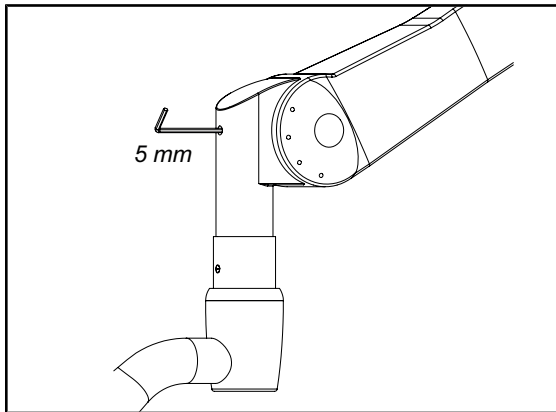


Fig. 15: Top stop adjustment

- Tighten to lower the stop.
- Loosen to raise the stop.

4.4 Mechanical inspections

4.4.1 Visual inspections

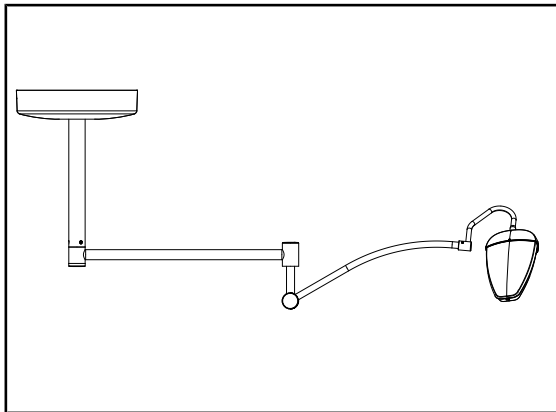


Fig. 16: Integrity of configuration

- Check the entire surgical light (spring arm, complete suspension with ceiling cover) for signs of damage

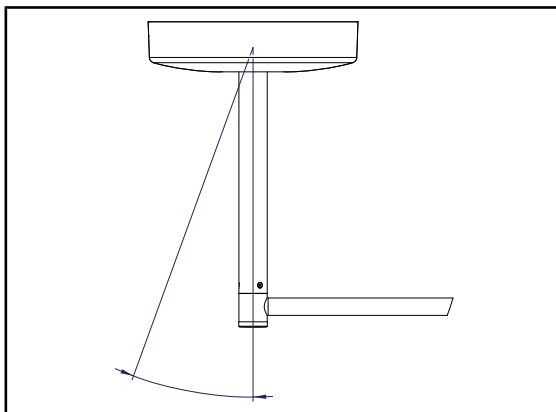


Fig. 17: Checking the verticality

- Check that the suspension tube is vertical (ceiling-mounted version).

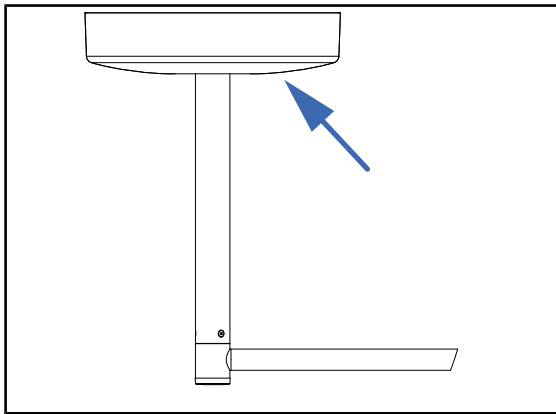


Fig. 18: Fitting of cover

- Check that the cover is firmly in place.

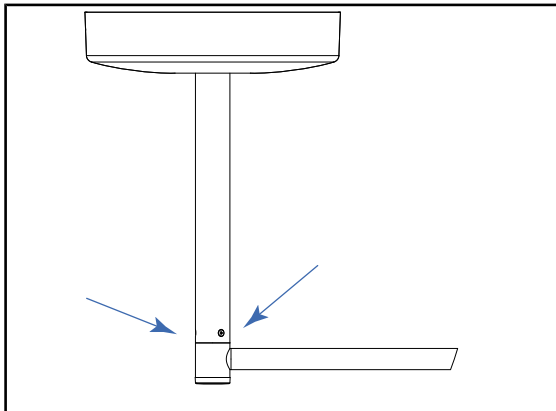


Fig. 19: Replacing the screws

- As a preventive measure, every six years, replace the screws securing the suspension tube to the anchor plate, as well as the screws for the suspension end caps.
- Tighten to specified torque; use pre-glued screws.

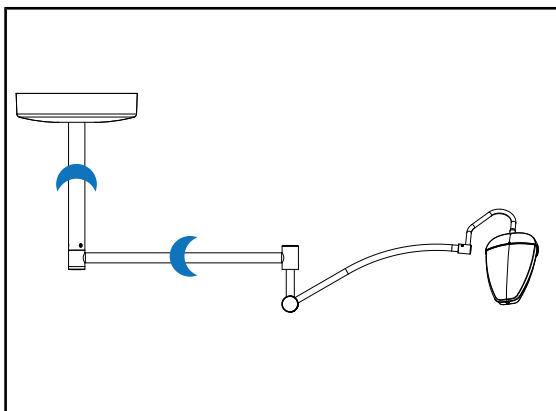


Fig. 20: Checking the rigidity

- Check the rigidity of the configuration by shaking the assembly.

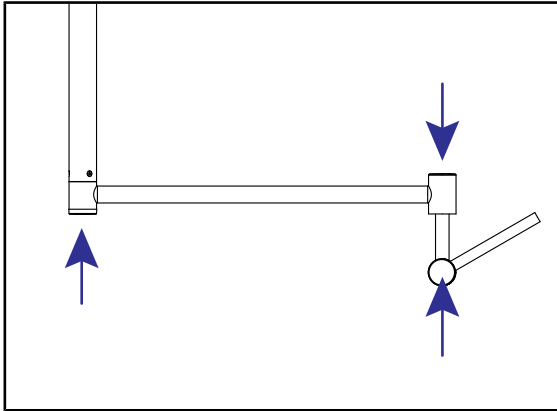


Fig. 21: Checking the caps

- Check for any loose covers and caps.

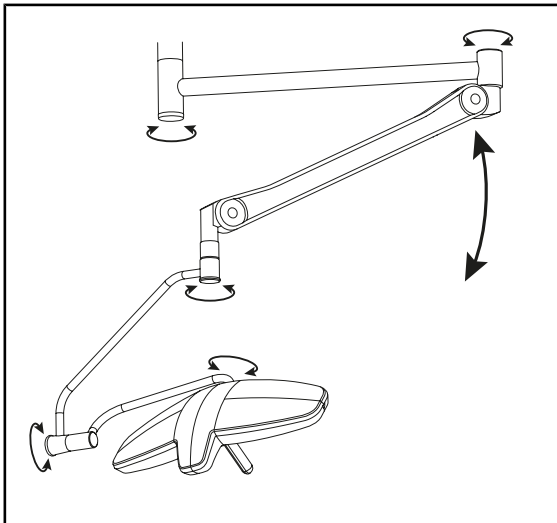


Fig. 22: Stability/drift

Stability and drift of the system

1. Operate the device, making several movements in order to swivel the extension arms, the spring arms and the lighthead.
 - The entire system should move easily and smoothly.
2. Place the system in various positions.
 - The entire system should remain in the selected position, without any drift.
3. If a problem is noted, contact technical support.

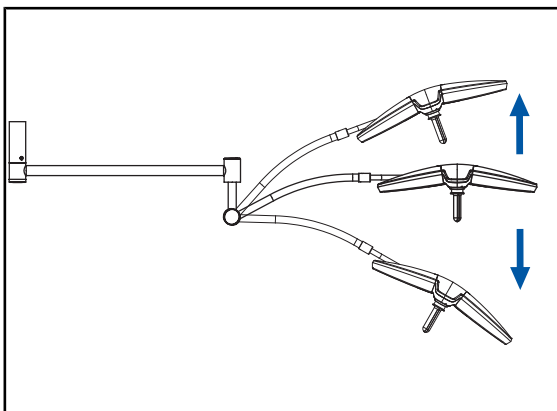


Fig. 23: Checking the balance

- Check the balance of the spring arm and limit stops.

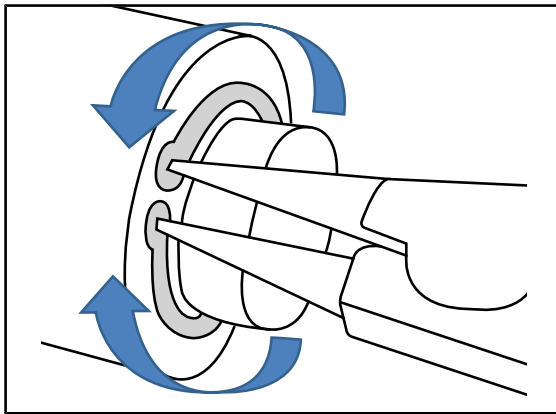


Fig. 24: Checking the circlip

- Check that the circlip is correctly in place.

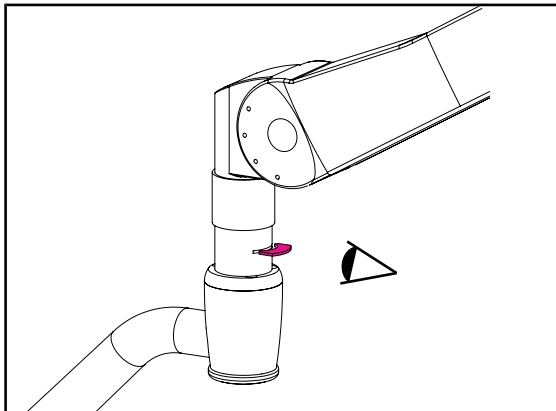


Fig. 25: Checking the snap ring

- Make sure the snap ring is in place.

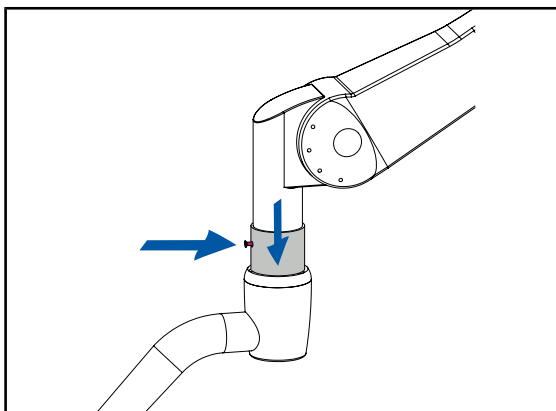


Fig. 26: Sliding ring

- Lower the retaining ring onto the snap ring.
- Refit the mounting screw.

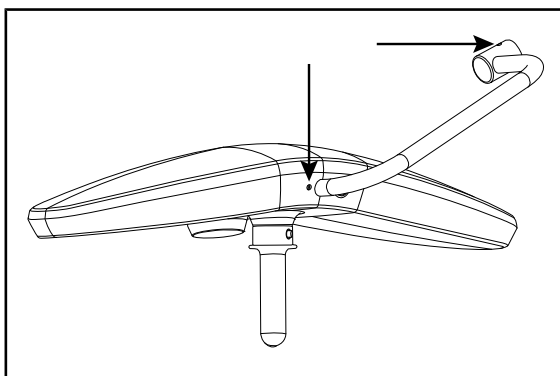


Fig. 27: Integrity of the lighthoods

Integrity of the lighthoods, brake screw cap and mounting screws

1. Check the lighthoods for chipped paint, impact marks, any other damage, loose covers, etc.
2. Check that the cap protecting the brake screw is properly seated.
3. Check that all the mounting screws are present.
4. If a problem is noted, contact technical support.

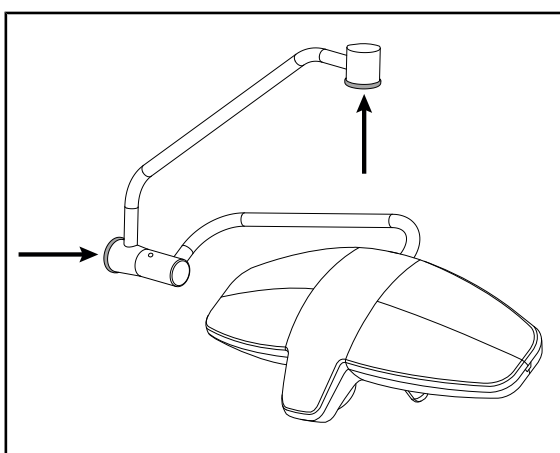


Fig. 28: DF fork plugs

Fork plugs (DF version only)

1. Check that the grey plugs are correctly installed.
2. If a problem is noted, contact technical support.

For the mobile version:

Fig. 29: Device verticality

- Check the verticality and stability of the device.

4.4.2 Checks

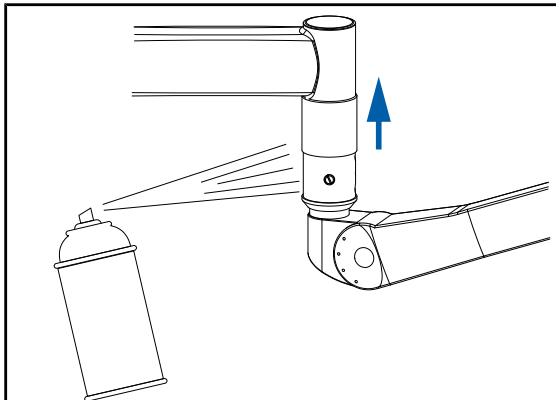


Fig. 30: Lubricating the suspension

Lubricating the suspension under the slip ring

1. Remove the mounting screw.
2. Raise the screw cover.
3. Spray lubricating grease at the location of the screw cover.

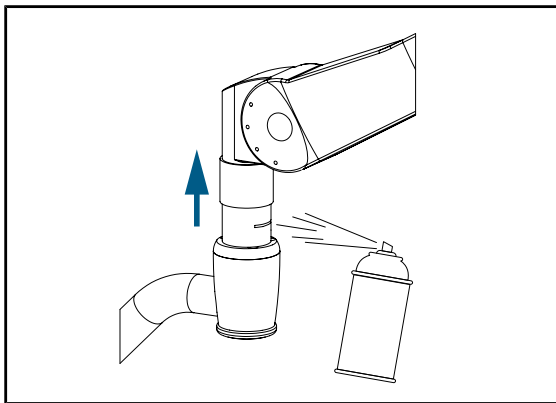


Fig. 31: Lubricating the spring arm

Lubricating the spring arm under the slip ring

1. Remove the mounting screw.
2. Raise the screw cover.
3. Spray lubricating grease at the location of the screw cover.

4.5 Electrical inspection

- Ceiling-mounted power supply output voltage (24 V)
- Mobile and wall-mounted power supply output voltage (28 V)
- Check the tightening of the wires in the terminal blocks
- Check that the power supply is connected to earth.
- Check the condition of the batteries (swelling, oxidised terminals, etc.)
- Check the battery voltage.

4.5.1 Functional tests

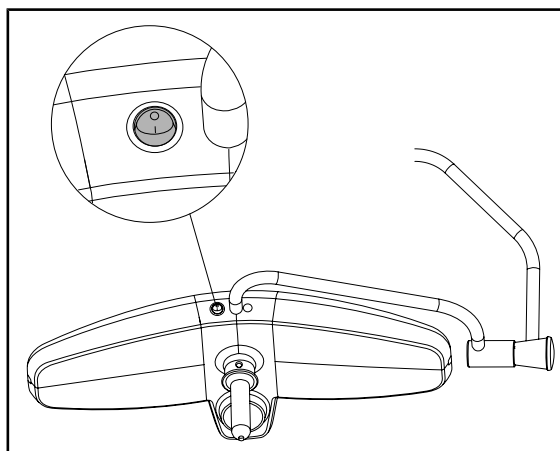


Fig. 32: Turning the lighthouse on and off

Turning the lighthouse on and off

1. Press the On/Off button to turn on the lighthouse.
 - All of the LEDs turn on, at the last illumination level used when the light was turned off.
2. Press the On/Off button again to turn off the lighthouse.
 - All of the LEDs turn off.

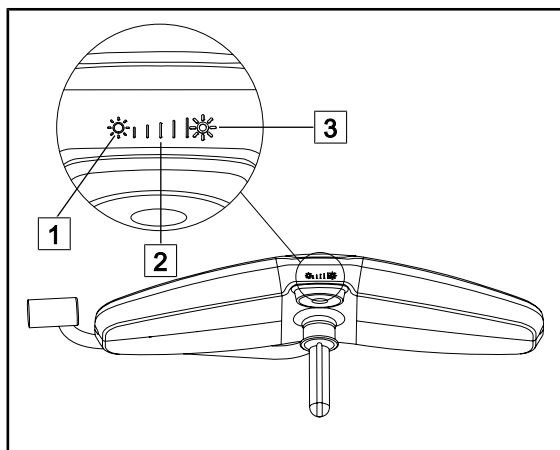


Fig. 33: Adjusting the illumination via the keypad

Adjusting the light intensity

1. Press **Increase intensity** **3** to increase the light intensity level of the lighthouse.
2. Press **Decrease intensity** **1** to decrease the light intensity level of the lighthouse.
 - The illumination level on the lighthouse is shown by the LED **2**.

Adjusting the light field diameter

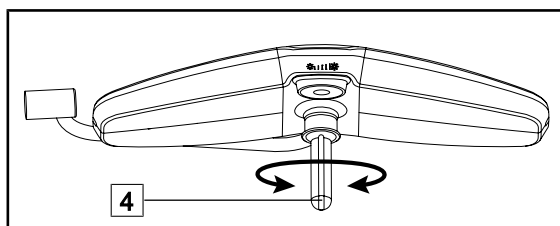


Fig. 34: Adjusting the light field diameter

Adjusting the light field diameter (on LUCEA 100 only)

1. Turn the handle **4** clockwise to enlarge the light field or counter-clockwise to reduce the light field.

4.5.1.1 Battery capacity and charge times

Battery control keypad

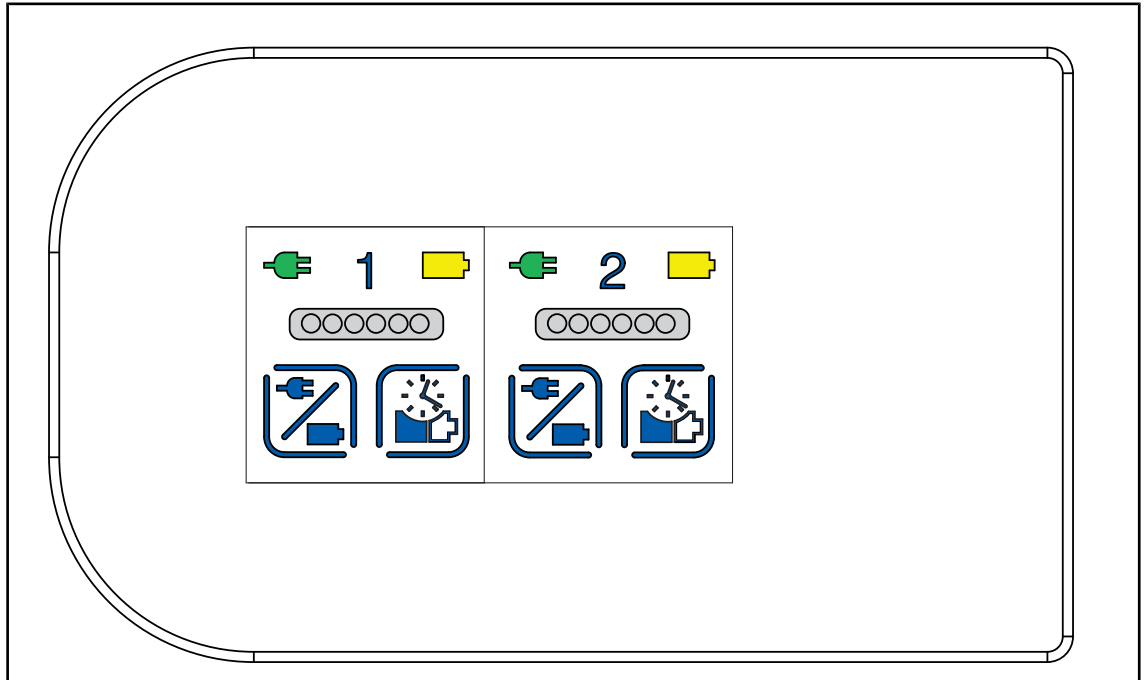











Fig. 35: Example of a double remote control unit

Meaning of operating LEDs for a customer backup

Symbol	Status	Meaning
	Mains symbol displayed in green	Operation on mains power
	Mains symbol displayed in yellow/orange	Switchover to external backup
	Mains symbol displayed in red	Power cut-off imminent (level of external backup < 20 V).

A bargraph with six different levels shows the level of the external backup

	One LED lit red	External backup at a very low level
	Two LEDs lit orange	External backup at low level
	Three LEDs lit orange	External backup at relatively low level
	Four LEDs lit green	External backup at relatively good level

	Five LEDs lit green	External backup at good level
	Six LEDs lit green	External backup at excellent level



NOTICE

The level LEDs turn on (or off) depending on the voltage of the batteries.

Backup switchover test

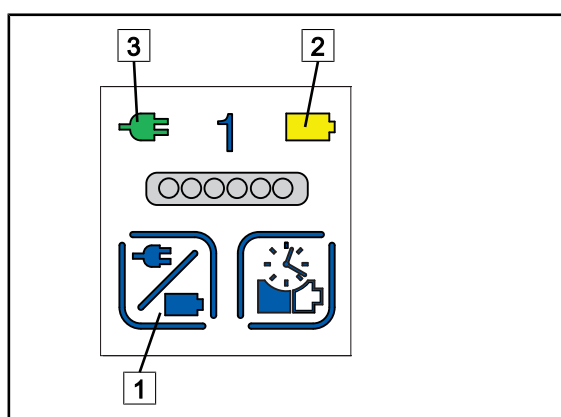


Fig. 36: Test_bascule

- Switch the lighting over to backup by pressing the test button **1**.
- Turn on the lighthouse. The illumination must be set to the maximum intensity level.
- Press the test button **1**. When power switches over, the illumination level on the lighthouse drops momentarily.
- The battery symbol is displayed in yellow/orange **2** and the mains operation symbol **3** turns off.
- Release the test button **1**; the lighthouse returns to the mains supply. The mains operation symbol **3** turns green.

Battery life test

The battery life test lasts for three hours in normal conditions (batteries fully charged).

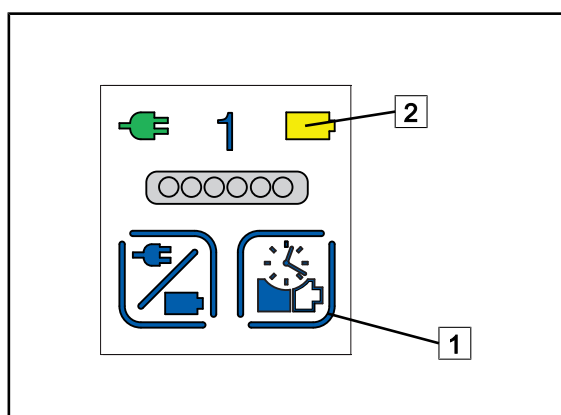




Fig. 37: Test_autonomie

- Disconnect the charger.
- Turning on the lighthouse. The illumination must be set to the maximum intensity level.
- Press the battery life test button **1** for 2 seconds.
- Throughout the battery life test, the battery symbol flashes yellow/orange **2** and the bar graph shows in real time the remaining level of the external backup .

- After three hours of testing, if the external backup is still working, the six LEDs on the bar graph flash green .


- If the external backup is no longer working, the six LEDs of the bar graph flash red, indicating that the external backup cannot supply power for three hours.



- Press the battery life test button **1** for 2 seconds.
- Press the battery life test button **1** at any time to stop the test.
- Reconnect the charger once the test is complete.

Battery status on mobile version

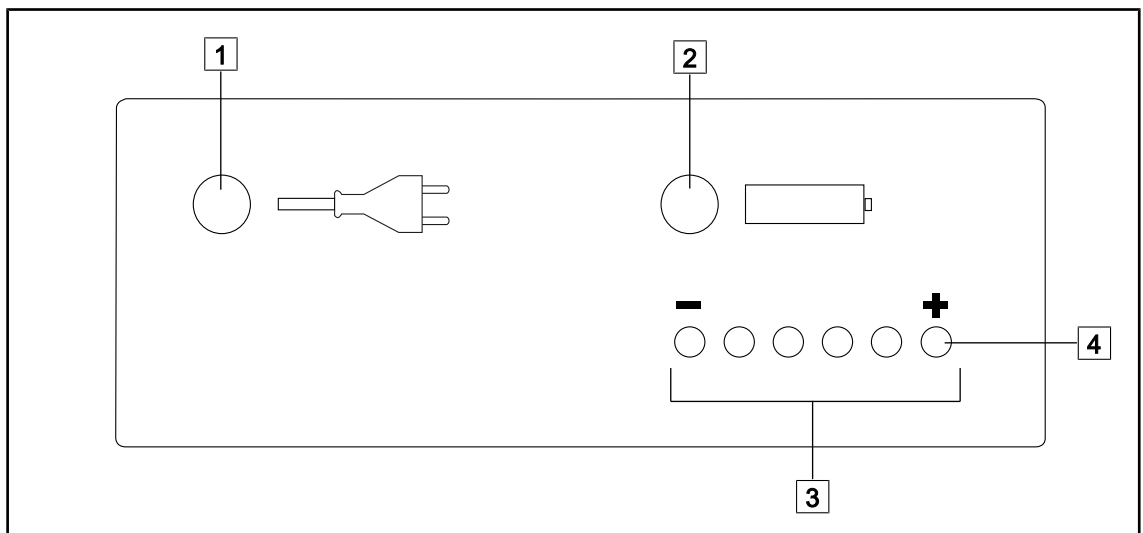


Fig. 38: Battery indicators

Check	Mains LED 1	Battery LED 2	LEDs 3 to 8 3	Meaning
Turn off the light	Green	Off	Scrolling LEDs	Batteries charging
			LED 8 flashes 4	Batteries completely charged
Turn on the light	Green	Off	Scrolling LEDs	Batteries charging
			LED 8 flashes 4	Batteries completely charged
Disconnect the mains power outlet (the light remains on)	Off	Yellow	One of LEDs 3 to 8 is lit (battery charge level)	Operation on batteries

Tab. 7: Battery lifetime test

Check	Mains LED 1	Battery LED 2	LEDs 3 to 8 3	Meaning
After 1 hour (LCA50) or 4 hours (LCA100)	Off	Yellow	One of LEDs 3 to 8 is lit (battery charge level)	Operation on batteries
Connect the power outlet	Green	Off	Scrolling LEDs	Batteries charging

Tab. 7: Battery lifetime test

4.5.2 Visual inspections

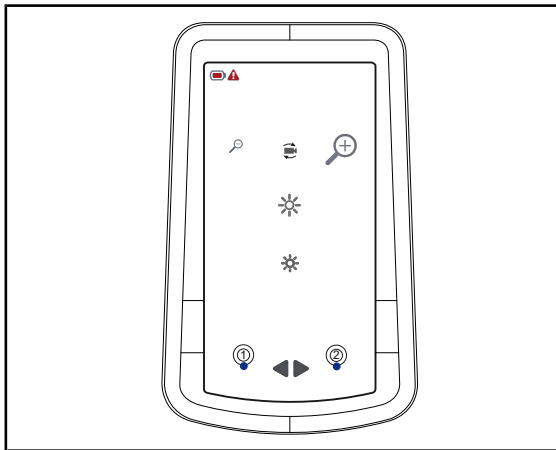


Fig. 39: Remote control

Remote control (option)

1. Check that the remote control operates correctly.
2. Check the state of the batteries.
3. Check the lighthouse selection function.

The video camera compatible with the LUCEA 100 lighthouses is no longer available since January 2019.

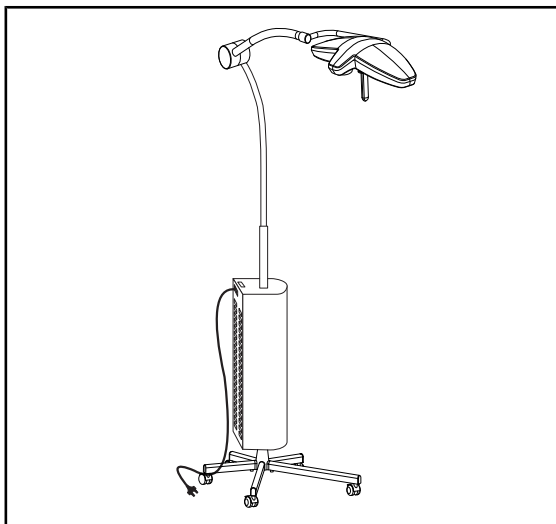


Fig. 40: Power lead for mobile version

Power lead (mobile version only)

1. Check that the power lead is not damaged.
2. Check that the IEC mains connector on the power supply enclosure cover is correctly connected

4.6 Hydraulic inspections

Not applicable to this product

4.7 Optical inspections

4.7.1 Visual inspections



NOTICE

Protective goggles [Minimum UV Class 2 (EN 170) – Optical Class 1 – Orange shade] are recommended during installation and maintenance operations on surgical lights.

Adjusting the illumination

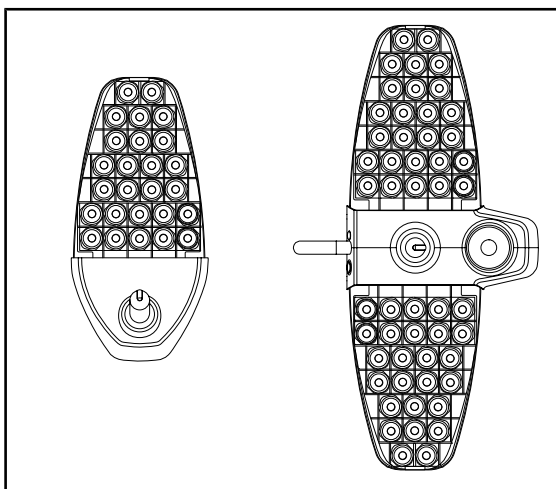


Fig. 41: Operation of LEDs

Operation of the LEDs

1. Check whether the LEDs operate correctly, by pressing the On/Off button on the lighthouse.
2. If a problem is noted, contact technical support.

4.8 Electrical safety tests

Ceiling-mounted version

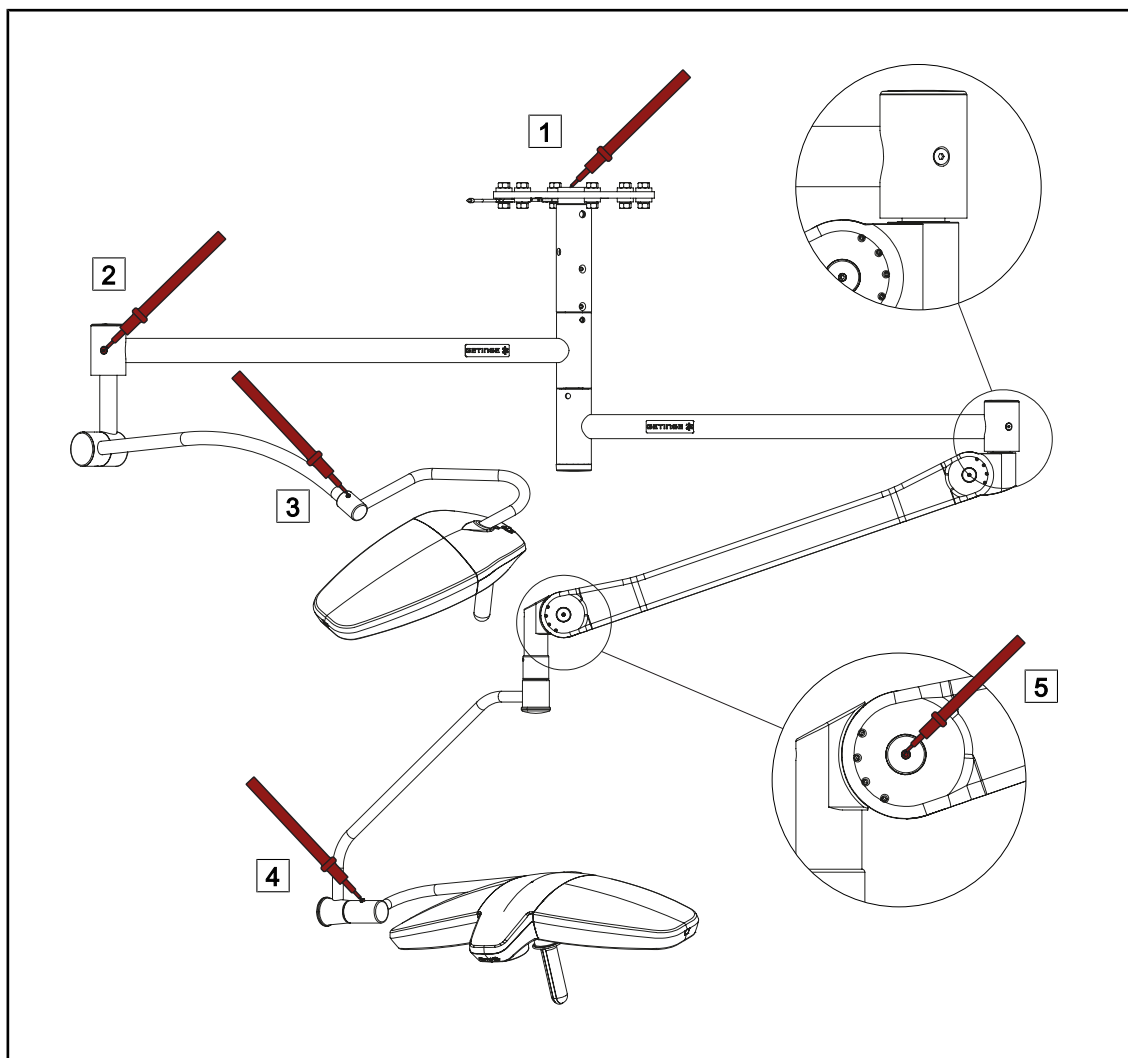


Fig. 42: Safety tests, ceiling-mounted version

Safety test:

- For a single fork lighthead, perform a safety test between point **1** and point **2**.
- For a single fork lighthead, perform a safety test between point **1** and point **5**.

The earth resistance should be less than or equal to 300 mΩ.

Continuity test:

- For a single fork lighthead, perform a continuity test between point **2** and point **3**.
- For a dual-fork lighthead, perform a continuity test between point **4** and point **5**.

Wall-mounted version

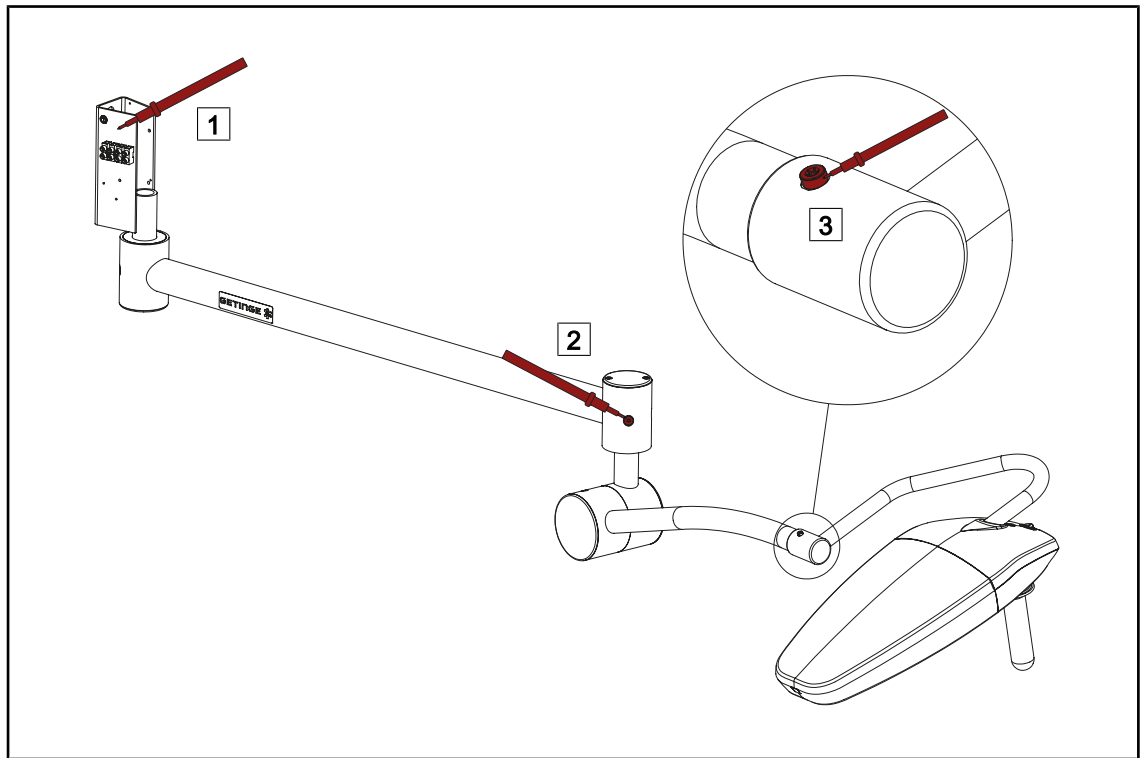


Fig. 43: Safety tests, wall-mounted version

Safety test:

- Test the continuity between point **1** and point **3**.
The earth resistance should be less than or equal to 300 m Ω .

Continuity test:

- Test the continuity between point **2** and point **3**.

Mobile version

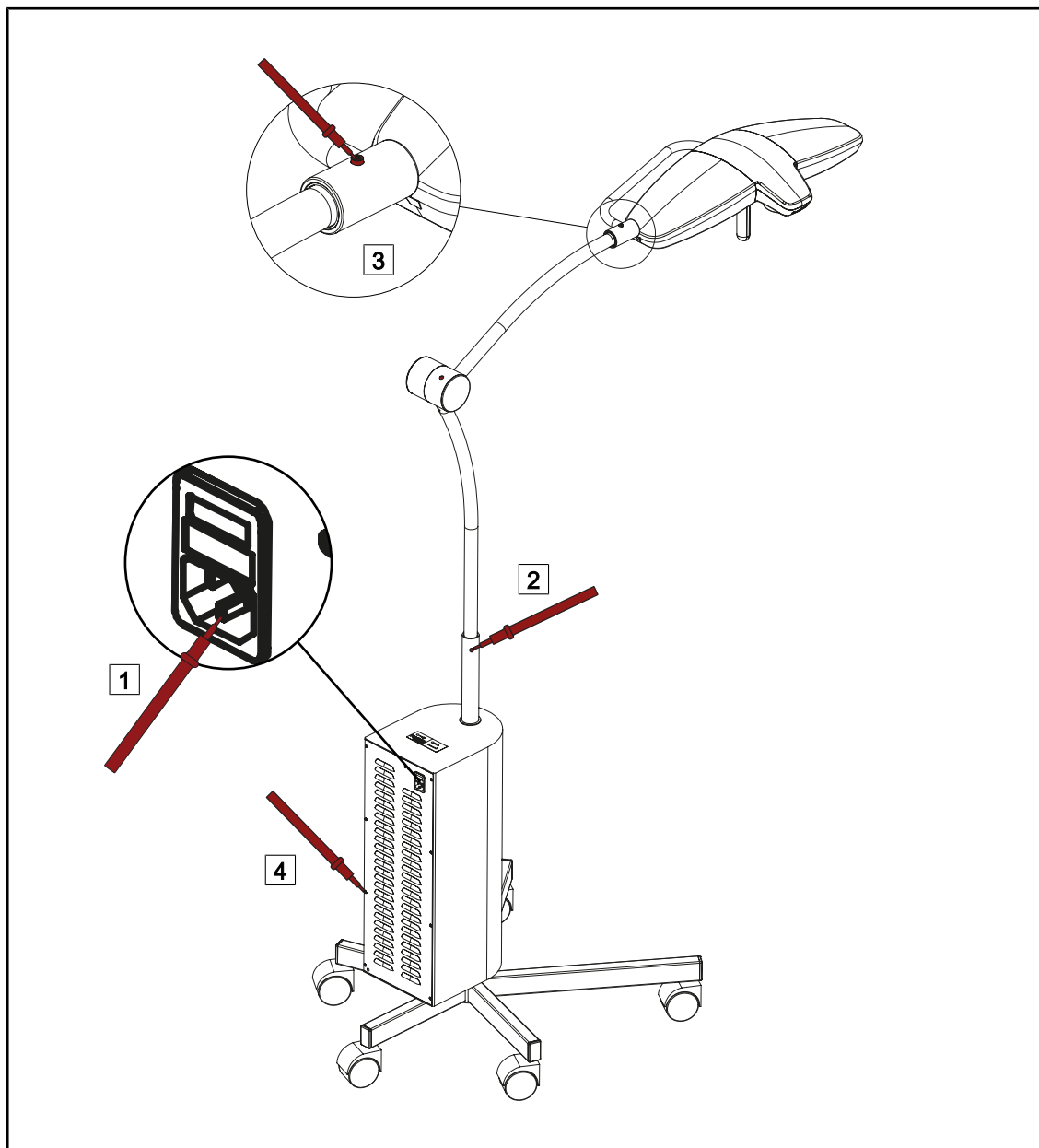


Fig. 44: Safety tests, mobile version

Safety test:

- Test the continuity between point **1** and point **3**.

The earth resistance should be less than or equal to 300 mΩ.

Continuity test:

- Test the continuity between point **1** and point **2**.
- Test the continuity between point **1** and point **4**.

5 Recording the inspection

See also

📄 SW Service Protocol PM OR Lights LUCEA 50 100-A [] 36]

5

Recording the inspection

SW Service Protocol PM OR Lights LUCEA 50 100-A

5.1 SW Service Protocol PM OR Lights LUCEA 50 100-A

SW Service Protocol Preventive Maintenance



Surgical Lights LUCEA 50-100

1. Product

Configuration REF	Configuration SN	Description
Light Head 1 PN	Light head 1 SN	Description
Light Head 2 PN	Light head 2 SN	Description
Installation Date	Location (department, OT No, OR No...)	

2. Customer

Address	Contact Name	Contact Phone Number	Service Order

3. Periodic replacement

To ensure safety and performance please follow the below recommendations.

Items	Periodicity	Replaced	Not replaced	N/A
All brakes	every year			
Suspension fixing screws (Tighten the screws to the recommended tightening torque)	every 6 years			
AC 2000 Spring arm safety segment	every 6 years			
Wireless remote control batteries	Every year			
Lead batteries	every 30 deep discharge cycles or every 3 years			

Form: STI-P01-F1 1-B-en

Please refer to the technical manual for detailed instructions and the annexes.

Document name: SW Service Protocol PM OR Lights LUCEA 50 100

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Recording the inspection

SW Service Protocol PM OR Lights LUCEA 50 100-A

4. Other Parts replaced or need replacing

PN	Description	Qty	Replaced	Need replacing

5. Lubrication

Pass Fail N/A

Lubrication of the suspension bushings			
Lubrication of the Light head fork axles			
Lubrication of the flat screen holder			

6. Mechanical evaluation

Pass Fail N/A

Check the hold of the Ceiling cover, seal and silicone sleeve			
Check the rigidity of the suspension by shaking			
Check the verticality of the suspension tube (spirit level)			
Check the hold of the suspension covers			
Check the suspension fixing screws (If screws appear loosened, replace them, do not retighten these screws during maintenance, it can lead to breakage).			
Check the bushing fixing screws (If screws appear loosened, replace them, do not retighten these screws during maintenance, it can lead to breakage).			
Check the position and condition of spring arm snap ring			
Check all other fixing screws (Tighten them if necessary)			
Check the hold of the spring arm covers and metal strips (Only double fork version)			
Check the vertical stop of the spring arms (Only double fork version)			

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Pass Fail N/A

Check the balancing of the spring arms			
Check the presence and condition of the safety segment			
Check the presence of the spring arm safety sleeve and the presence of the fixing screw			
Check the hold of the light head covers			
Check the light head rotation stop			
Check the light head brake adjustment			
Check the condition of the underside (no scratches, no cracks)			
Check the fixing of the light head handle holder			
Check the sterilizable handle engages correctly and stays in place			
Check the easy handling of the configuration			
No corrosion anywhere			
No paint chip anywhere			
Check the condition of the power supply cable and the connection to the power box. (Only mobile version)			
The pole must be vertical and stable (Only mobile version)			

7. Electrical evaluation

Pass Fail N/A

Power Supply Output Voltage 1 (28 VDC +/-10 %)			
Power Supply Output Voltage 2 (28 VDC +/-10 %)			
Check the tightening of the wires on the terminal blocks			
Check if the Power supply is connected to the ground			
Check the condition of power supply unit (oxidation, infiltration, cover, ...)			
Check the condition of the batteries (Inflated, oxidized terminal, ...)			
Check batteries' voltage			
Check the tightening, the stability and the brake efficiency of castors (Only mobile version)			

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Recording the inspection

SW Service Protocol PM OR Lights LUCEA 50 100-A

8. Optical evaluation

Illumination	Acceptable values (klx)	Measured value (klx)	Pass	Fail	N/A
Ec Max LUCEA 50	40 < Ec < 160				
Ec Max LUCEA 50	40 < Ec < 160				
Ec Max LUCEA 100	70 < Ec < 160				
Ec Max LUCEA 100	70 < Ec < 160				

Measure the illumination at the center, at 1 meter, small light patch (with dimmer at max setting).
 The IEC 60601-2-41 standard indicates the limits between 40 000 lux minimum & 160 000 lux maximum.
 The minimum acceptable value has been calculated from the nominal illumination values -30%.

9. Electrical Safety Tests (IEC 62353)

	Limit (mΩ)	Measured values (mΩ)	Pass	Fail	N/A
Protective earth continuity 1	≤ 300 mΩ				
Protective earth continuity 2	≤ 300 mΩ				

	Pass	Fail	N/A
Continuity test 1			
Continuity test 2			

Test records should be enclosed to this report for any further use, when available.

10. Function test

	Pass	Fail	N/A
All LEDs operate correctly			
ON / OFF (Light head button)			
Illumination increase / decrease level (Light head capacitive keypad)			
Wireless remote control operates correctly			
Camera operates correctly			
Switch over to battery mode and back to mains			
Batteries charge indicator brights when light is off			

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11. Cleaning

Clean and remove the grease from external parts of the device	
---	--

12. Final evaluation

Device fully operational.	
Free from direct risk but deficiencies detected. May be corrected in short term.	
Device shall not be used until all deficiencies are corrected.	
Device no longer safe. Taking out of service is recommended.	

Comments

13. Processed by

Name / Title	Date			Signature
	<i>DD</i>	<i>MMM</i>	<i>YYYY</i>	

Form: STI-P01-F11-B-en

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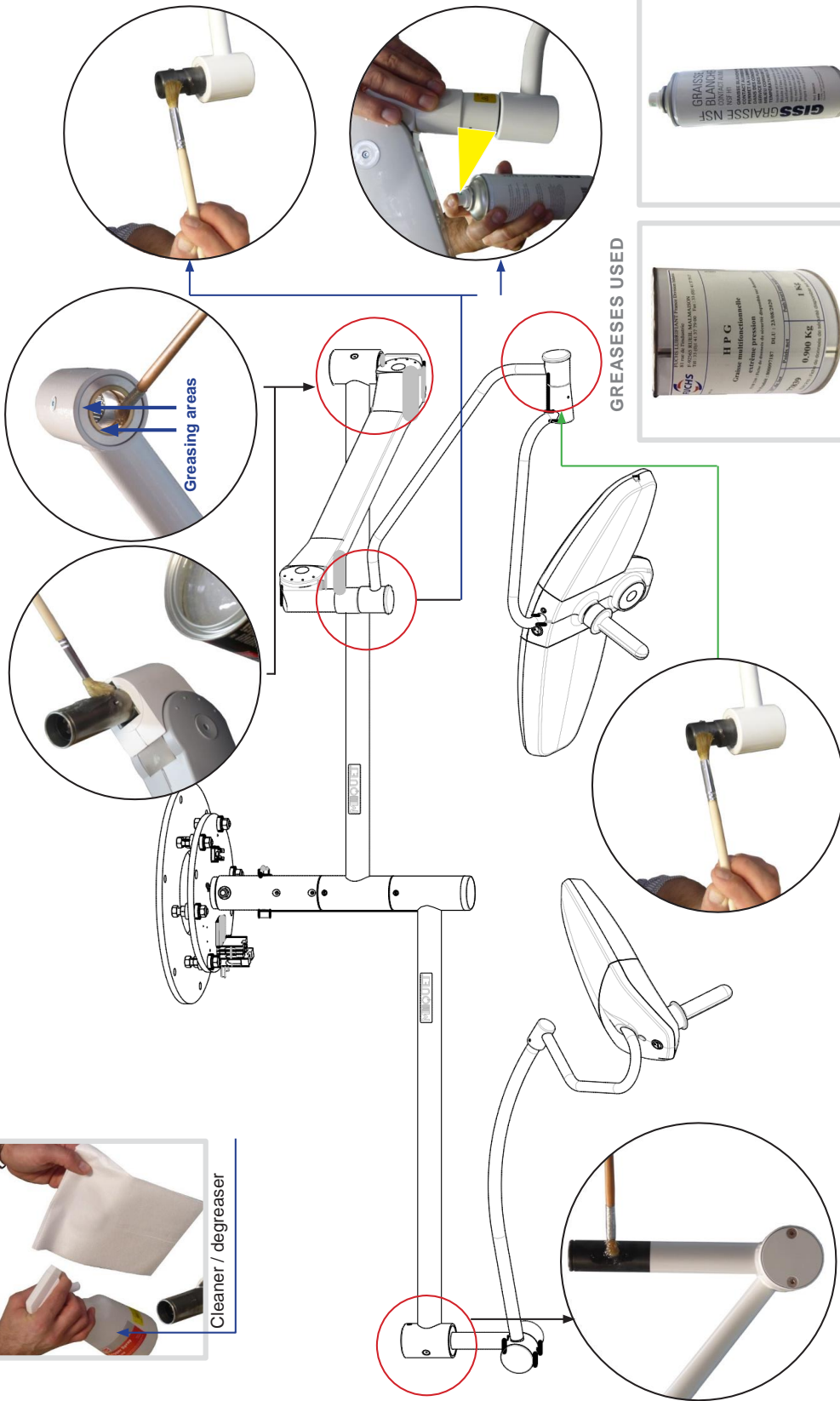
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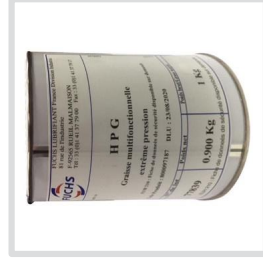
Recording the inspection

SW Service Protocol PM OR Lights LUCEA 50 100-A

CLEAN THE SHAFTS AND JOINTS USING A CLEAN CLOTH BEFORE APPLYING GREASE



GREASESSES USED



Réf. SAV : ARD65900009
Or equivalent grease



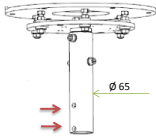
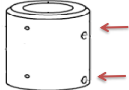
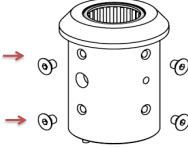
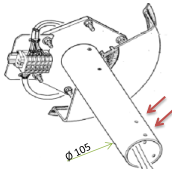
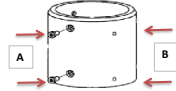
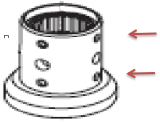
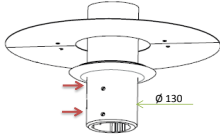
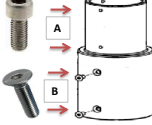
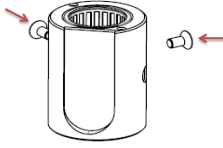
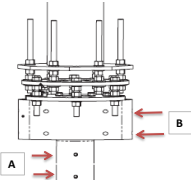
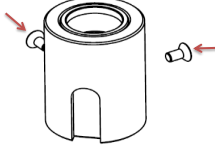
Réf. SAV : ARD65900016

REMOVE EXCESS GREASE USING A CLEAN CLOTH
AVOID GREASING THE BREAKING AREAS

SAFETY PARTS TO REPLACED EVERY 6 YEARS

SAFETY SCREWS :

Maquet recommends a preventive safety screw replacement every 6 years.

TUBES	ADAPTERS	BUSHINGS
<p>TUB 60</p> <p>SUSP. BLUE 30-80 SUSP. LCA40-50-100 SUSP. VOLUSTA ACCESS</p>  <p>Ø 65</p> <p>P/N : ARD36883555 SET OF 4 PREGLUED SCREWS FHC M6X16 - 10.9</p> <p>⚠ Tightening torque : 16 Nm</p>	<p>ADPT 120 TO 60 ARD515088900</p>  <p>P/N : ARD315027555 SET OF 6 PREGLUED SCREWS CHC TB M6X20 10.9</p> <p>⚠ Tightening torque : 16 Nm</p>	<p>BUSHING OF THE MAIN ARM OF SUSP. SA</p>  <p>P/N : ARD368325556 SET OF 4 SCREWS FHC M6X8 INOX A2-70</p> <p>⚠ Tightening torque : 6 Nm</p>
<p>ECL</p> <p>SUSP. PRC SUSP. PRX (Avant Sept. 2002)</p>  <p>Ø 105</p> <p>P/N : ARD367014555 SET OF 6 PREGLUED SCREWS CHC M6X12 - 10.9</p> <p>⚠ Tightening torque : 16 Nm</p>	<p>SET ADAPTER FOR TUBE HLX2 ARD567914999</p>  <p>A = P/N : ARD315027555 SET OF 6 PREGLUED SCREWS CHC TB M6X20 10.9</p> <p>B = P/N : ARD367014555 SET OF 6 PREGLUED SCREWS CHC M6X12 10.9</p> <p>⚠ Tightening torque : 16 Nm</p> <p>Not sold in US</p>	<p>BUSHING OF THE MAIN ARM OF SUSP. SATELITE</p>  <p>P/N : ARD315028555 SAT-SET OF 4 SCREWS FOR ONDASPACE - 12.9</p> <p>⚠ Tightening torque : 16 Nm</p>
<p>TUB 130</p> <p>SUSPENSION SA SUSP. PRX (Après Sept. 2002)</p>  <p>Ø 130</p> <p>P/N : ARD367270555 SET OF 6 PREGLUED SCREWS CHC M6X20 - 10.9</p> <p>⚠ Tightening torque : 16 Nm</p>	<p>SET ADAPTER FOR TUBE HANAU CITY ARD397807555</p> <p>P/N : ARD397808555 SET OF 12 PREGLUED SCREWS CHC & FHC - 10.9</p>  <p>A : Tightening torque : 16 Nm B : Tightening torque : 16 Nm</p> <p>Not sold in US</p>	<p>BUSHING OF THE MAIN ARM OF SUSP. ACCESS</p>  <p>P/N : ARD368840555 SET OF 4 PREGLUED SCREWS FHC M6X12 - 10.9</p> <p>⚠ Tightening torque : 16 Nm</p>
<p>SATELITE</p> <p>AXE 1 : SUSPENSION SA AXE 1 : SUSP. PRX (Après Sept. 2002) AXE 2-3 : ARM SAT</p>  <p>A = P/N : ARD315027555 SET OF 6 PREGLUED SCREWS CHC M6X20 - 10.9</p> <p>B = P/N : ARD315026555 SET OF 6 PREGLUED SCREWS CHC M6X25 - 10.9</p> <p>⚠ Tightening torque : 16 Nm</p>	<p>BUSHING OF THE MAIN ARM OF SUSP. LCA DF</p>  <p>P/N : ARD368840555 SET OF 4 PREGLUED SCREWS FHC M6X12 - 10.9</p> <p>⚠ Tightening torque : 16 Nm</p>	


SAFETY SEGMENT :

Maquet recommends a preventive safety segment replacement every 6 years.
For the reference, please, consult the technical manual of your equipment.

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